

Singer 146-80

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OCTOBER 17, 1951

DEPARTMENT #54

FOR AGENTS ONLY

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 146-80

146-80

ALS:IS

October 17, 1951
Department #54

List of Parts Complete
for
Machine No. 146-80

No.	Name
*137003	Arm, upper and lower (solid) with 15404 and two 15405
137004	" Back Cover
1095 F	" " " Screw
51333 J	" Oil Plug Screw
137005	" " Tube for 137141
137141	" " " 137005 with 137142, for oiling Arm Rock Shaft Intermediate Bearing
137006	Arm Oil Tube for 137142
137143	" " " 137006 with 137142, for oiling Arm Rock Shaft Front Bearing
137010	Arm Oil Tube for oiling Arm Rotary Shaft Intermediate Bearing
137011	Arm Oil Tube Extension for 137144
137144	" " " " 137011 with 137145, for 137010
137145	" " " " Oil Cup for 137144
137142	" " " Oil Cup for 137141 and 137143
52150	" " " " Wick (braided cotton) for 137010
137012	" Rock Shaft with 624AL
137013	" " " 137012 with 130875
130708	" " " Bushing (back)
130709	" " " " " 130708 with 130911
130911	" " " " " Oil Wick (braided cotton)

No.	Name
443 AL	Arm Rock Shaft Bushing (back) Set Screw
130907	" " " " (intermediate)
130908	" " " " " 130907 with 130912
130912	Arm Rock Shaft Bushing (intermediate) Oil Wick (braided cotton)
430 C	Arm Rock Shaft Bushing (intermediate) Set Screw
*137014	" " " Crank, back (ball bearing, solid) with 1396AL
137015	Arm Rock Shaft Crank (back) 137014 with 131089 and 137016
1396 AL	Arm Rock Shaft Crank (back) Clamping Screw
137016	" " " " " Oil Plug
131089	" " " " " " Wick (wick)
40025	" " " " " Pin
130909	" " " Flanged Bushing (front)
130910	" " " " " " 130909 with 130912
130912	Arm Rock Shaft Flanged Bushing (front) Oil Wick (braided cotton)
443 AL	Arm Rock Shaft Flanged Bushing (front) Set Screw
137017	" " " Oil Wick (braided cotton)
137018	" Rotary Shaft
137019	" " " 137018 with 137028
137021	" " " Bushing (front) with 130713
* 137022	" " " " " Oil Plug
	" " " " " " Wick (braided cotton)
	Arm Rotary Shaft Bushing (front) Set Screw
	" " " (intermediate) with 130713

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No.	Name
130713	Arm Rotary Shaft Bushing (intermediate) Oil Wick (braided cotton)
448 AL	Arm Rotary Shaft Bushing (intermediate) Set Screw
137026	" " " Flanged Bushing (back) with 137027
137027	" " " " " Oil Wick (braided cotton)
159 F 3	Arm Rotary Shaft Flanged Bushing (back) Screw
137028	" " " Oil Sling with 137029
137029	" " " " " Oil Tube
144 D	" " " Screw
137030	" Side Cover
176 J	" " " Screw (lower)
190 J	" " " " (upper)
137031	Balance Wheel and Pulley (tight) 2 7/8 in. diam., with two 430C
130870	Balance Wheel and Pulley (tight) Cover
430 C 2	" " " " " Set Screw
17679	" " " " " Washer
145013	Cloth Plate
145014	Cloth Plate complete, Nos. 49054, 58002, 137064, 145013 and two 226J
50085 F	Cloth Plate Screw (back)
966 E	" " " (front)
137034	Crank Connecting Rod with two each 145E and 896AL
137093	" " " 137034 with 137015
145 E 2	" " " Cap (lower) Screw
896 AL 2	" " " " (upper) Screw
130737	Face Plate
193 F 3	" " Screw
137037	Feed Bar with 457AL

No.	Name
130738	Feed Bar Hinge Pin
457 AL	" " " " Set Screw
137038	" Connecting Rod with 137091 and two 896AL
896 AL 2	" " " Cap Screw
137040	" " " Oil Tube
137146	" " " " " 137040 with 137145
137145	" " " " " Oil Cup
52150	" " " " " Wick (braided cotton)
137091	" " " " Wick
137078	" Dog, 10 teeth (10 teeth to the inch) for 137085
172 C	" " Screw
137042	" Eccentric with two 1036AL
1036 AL 2	" " Set Screw
137043	" Lifting Cam with two 1036AL
130834	" " " Connection with 457AL and two 175E
175 E 2	" " " " Cap Screw
130836	" " " " Hinge Pin
457 AL	" " " " " " Set Screw
1036 AL 2	" " " Set Screw
50086 C	" Regulating Screw Stud
1714 C	" " " " Nut
49031	" " " " Sleeve
49032	" " " " Washer
137044	" Regulator with two 1177E
1177 E 2	" " Clamping Screw
137045	" Rocking Frame
137046	" " " 137045 with 137044

No.	Name
137047	Feed Rocking Frame Hinge Pin
137048	" " " " " 137047 with 1508J
1508 J	" " " " " Nut
51416 C	" " " " " Screw Bushing
1508 J	" " " " " " " Nut
27398 2	" " " Washer
130839	Looper, for double thread, for heavy thread
137050	" " " " " light thread
Note: No. 137050 is sent with this machine unless otherwise stated on order.	
137051	Looper Bell Crank with 51408AL
137052	" " " Ball Stud
1147 AL	" " " " " Set Screw
137053	" " " Connection with two each 127E and 171AL
137054	Looper Bell Crank Connection 137053 with 175E, 137052 and 137057
137092	Looper Bell Crank Connection 137054 with 137058
127 E 2	" " " " Cap (large) Screw
171 AL 2	" " " " (small) Screw
137057	" " " " Guide
175 E	" " " " " Screw
137058	" " " Eccentric with two 1036AL
137059	" " " " Oil Sling
137060	" " " " " " Oil Tube
137011	" " " " " " " " Extension
52150	Looper Bell Crank Eccentric Oil Sling Oil Tube Oil Wick (braided cotton)

No.	Name
1036 AL 2	Looper Bell Crank Eccentric Set Screw
137061	" " " Hinge Stud
137062	" " " " " Oil Tube
137147	" " " " " " " 137062 with 137148
137148	Looper Bell Crank Hinge Stud Oil Tube Oil Cup
448 AL 2	" " " " " Set Screw
130756	" Carrier with 130780 and three 1147AL
130757	" " Connection with four 175E
130873	" " " 130757 with 130956 and 130970
130970	Looper Carrier Connection Ball Screw Stud (right)
1518 J	" " " " " " " Nut
49043	" " " " " " " Washer (fiber)
130956	Looper Carrier Connection Ball Stud (left)
51408 AL	" " " " " " Set Screw
49043	" " " " " " Washer (fiber)
175 E 2	Looper Carrier Connection Cap (left) Screw
175 E 2	" " " " (right) Screw
130759	" " Hinge Stud
49166	" " " " Collar with two 202F
202 F 2	" " " " " Set Screw
896 AL	" " " " Set Screw
130760	" " Oil Wick (braided cotton)
137063	" " Rock Shaft
130762	" " " " Crank, back (forked) with 51313AL

No.	Name
51313 AL	Looper Carrier Rock Shaft Crank (back) Position Screw
49049	" " " " " " Slide Block
130763	" " " " " (front) with 896AL and two 157E
157 E 2	Looper Carrier Rock Shaft Crank (front) Clamping Screw
137064	" Gate with 735AL
58002	" " Hinge Pin
735 AL	" " " " Set Screw
49054	" " Lock Spring
226 J 2	" " " " Screw
1147 AL 2	" Set Screw
137065	" and Thread (under) Take-up Eccentric
137066	" " " " " " Locating Pin
130841	Needle Bar (hollow)
130842	" " Bushing (lower)
435 AL	" " " " Set Screw
137067	" " " (upper)
1133 AL	" " " " Set Screw
130769	" " Connecting Link
130875	" " " " 130769 with 130844
624 AL	" " " " Hinge Pin Set Screw
130844	" " " Stud with 1454E
1454 E	" " " " Clamping Screw
1753 C	" Clamping Nut
137068	" Guard
399 F	" " Screw
137149	Oil Reservoir

No.	Name
137150	Oil Reservoir Oil Tube
137145	" " " " Oil Cup
137151	Oil Reservoir complete, for oiling Arm Rotary Shaft Back Bearing, Nos. 137145, 137149 and 137150
130799	Presser Bar
130800	" " Bushing (lower)
435 AL	" " " " Set Screw
49061	" " " (upper)
1133 AL	" " " " Set Screw
137152	" " Lifter
212 D	" " " Cap Screw
49064	" " " Hinge Stud
448 AL	" " " " " Set Screw
130801	" " Lifting Bracket with 453AL and 892F
892 F	" " " " Adjusting Screw
453 AL	" " " " Set Screw
58048	" " " Link
212 D	" " " " Cap Screw
1253 AL	" " " " Hinge Screw
58049	" " " " Spring
1241 E	" " " " " Screw Stud
49067	" " Spring (flat)
38468	" " " Stud
137079	" Foot Compensating Plate
226 J	" " " " Screw
18200	" " " " Spring
137080	" " Finger Guard
207 J	" " " " Screw

No.	Name
137081	Presser Foot Hinge Pin
137082	" " Plate
137093	" " Shank
137094	Presser Foot (compensating, hinged) complete, for three to six stitches to the inch, Nos. 207J, 226J, 18200 and 137079 to 137083
176 J	Presser Foot Screw
574 W	Pressure Regulating Thumb Screw
1539 W	" " " " Lock Nut
137131	Pulley (loose) 2 7/8 in. diam., with 200584D
137132	" " 137131 with 68714
137137	" " 137132 with 137135
68714	" " Ball Bearing
200584 D	" " Oil Plug Screw
137135	" " Spacing Collar
137134	Pulleys (ball bearing) complete, Nos. 137031 and 137137
130959	Slack Thread Controller
1095 F	" " " Screw
2102 2	Tension (under thread) Disc
51570 C	" " " Regulating Thumb Nut
50326 C	" " " Screw Stud
59539	" " " " " 50326C with 51570C
59534	" " " Spring
59537	" " " " Bushing (large)
59538	" " " " " (small)
32572	" " " " Washer
130807	" " " Thread Guide
50530 K	" (upper thread, automatic) Body

No.	Name
15770	Tension (upper thread, automatic) Cap
130808	" " " " Releasing Cam with 1036AL
1036 AL	Tension (upper thread, automatic) Releasing Cam Set Screw
130809	Tension (upper thread, automatic) Releasing Pin
9540	" " " " Spring
848 F	" " " " Stud
9541	" " " " " Plug (micarda)
34527	Tension (upper thread, automatic) complete, Nos. 848F, 9540, 9541, 15770 and 50530K
130849	Tension (upper thread, automatic) Thread Guide
190 J	" " " " " " Screw
2102 2	" " " Disc
51570 C	" " " Regulating Thumb Nut
50326 C	" " " Screw Stud
59539	" " " " " 50326C with 51570C
59534	" " " Spring
59537	" " " " Bushing (large)
59538	" " " " " (small)
32572	" " " " Washer
130850	" " " Thread Guide
137072	Thread (under) Take-up
130862	" " " Connection (forked) with two 1057AL
1057 AL 2	Thread (under) Take-up Connection Cap Screw
130864	" " " " Slide Block
190 J	" " " Screw
130811	" " " Thread Guide

No.	Name
175 J 2	Thread (under) Take-up Thread Guide Screw
130812	" " Thread Guide (back of arm)
1423 J	" " " " Screw
137073	" (upper) Controller
690 D	" " " Screw
130854	" " " Thread Eyelet
1708 J	" " " " " Lock Nut
137153	" " Take-up with 457AL, 1019AL and 137154
457 AL	" " " Set Screw
137154	" " " Thread Eyelet Bushing
1019 AL	" " " " " " Set Screw
58010	" Chain Cutting Blade (inside) with 1933
58011	" " " " (outside) with 1933
58014	" " " " Actuating Plate
172 C 2	" " " " " " Screw
50247 C	" " " " Hinge Screw
1732 J	" " " " " " Nut
1933 2	" " " " Roller and Stud
17622	" " " " Spring
137074	" " " Lever
137075	" " " " Extension, for foot power operation
137086	Thread Chain Cutting Lever Extension, for 137087
137087	" " " " " 137086 with 13375, for hand operation
13375	Thread Chain Cutting Lever Extension Handle
172 J	" " " " " Screw (large)
50152 J	" " " " " (small)

No.	Name
137076	Thread Chain Cutting Lever Hinge Stud
443 AL	" " " " " " Set Screw
19510	" " " " Spring
145016	Throat Plate, for double thread, for 137078
691 F 2	" " Screw
*15404	Trade Mark
15405 2	" " Rivet

Column Stand

No.	Name
135152	Bag Guide Rail (wood)
137160	" " " Bracket with 138065
138065	" " " " Clamping Screw
137161	" " " Clamping Plate
50600 R 2	" " " Screw (left)
51075 R 2	" " " " (right) with 51581R
51581 R 2	" " " " " Nut
67425 2	" " " " " " Lock Washer
137162	Base
25362 54	" Caster Ball, size 3/16 in.
67609 4	" " " Ring with fourteen 25362
67611 4	" " " " Washer (lower)
67611 4	" " " " " (upper)
132268 4	" " Fork
132269 4	" " " Roller with 445C
132270 4	" " " " Hinge Pin
445 C 4	" " " " " " Set Screw
150093 4	" " Shank
8496 4	" " " Position Pin
144 E 4	" " " Screw
14044 4	" " " " Washer
132274 4	Base Caster complete, Nos. 144E, 8496, 14044, 67609, 132268 to 132270, 150093 and two 67611
41441 2	Belt Shifter Belt Guide Pin
882 AL 2	" " " " " Set Screw
124259	" " Bracket with 858AL and two 882AL
54640	" " " Hinge Stud

No.	Name
435 AL	Belt Shifter Bracket Hinge Stud Set Screw
137163	" " " Lifter
1128 E	" " " " Hinge Screw
42749	" " " Spring
137164	" " " " Position Pin
554 E	" " " " Screw Eyelet
126573	Brake (thermoid)
137108	" Bracket
137109	" " 137108 with 126573 and two 27878
1178 E	" " Screw
20437	" " " Washer
27878 2	" Rivet
137165	Column (auxiliary)
137166	" " Arm with 138065
138065	" " " Clamping Screw
137167	" " Base with 50537C and 137168
137168	" " " Adjusting Screw with 55869
55869	" " " " " Handle Pin
50537 C	" " Set Screw
137169	Column Stand (auxiliary) complete, Nos. 137160 and 137165 to 137167
137170	Column with 435AL and 443AL
50491 R 4	" Bolt
137171	" Gib (left)
137172	" " (right)
140284 R 12	" " Screw
50757 R	Machine Bolt (bottom)
50283 R 2	" " (top)

No.		Name
731 R	4	Motor Screw
135153		Platform (movable) wood
137173	2	" " Bracket with two 445C
140285 E	6	" " " Screw with 51581R
51581 R	6	" " " " Nut
67425	6	" " " " " Lock Washer
137174	6	" " Counterweight
137175		" " " Cord
137176	4	" " " " Guard
62164	2	" " " Pulley (frame)
137177		" " " " " Brack- et
137178		Platform (movable) Counterweight Pulley (frame) Brack- et Plate
137179		Platform (movable) Counterweight Pulley (frame) Brack- et Plate Holder
137180		Platform (movable) Counterweight Pulley (frame) Brack- et Plate Holder 137179 with 137177, 137178, two each 1064E, 62164, 137176 and four each 51089R and 67425
51089 R	2	Platform (movable) Counterweight Pulley (frame) Brack- et Plate Holder Screw with 51581R
51581 R	2	Platform (movable) Counterweight Pulley (frame) Brack- et Plate Holder Screw Nut
67425	2	Platform (movable) Counterweight Pulley (frame) Brack- et Plate Holder Screw Nut Lock Washer
51089 R	2	Platform (movable) Counterweight Pulley (frame) Brack- et Plate Screw with 51581R
51581 R	2	Platform (movable) Counterweight Pulley (frame) Brack- et Plate Screw Nut
67425	2	Platform (movable) Counterweight Pulley (frame) Brack- et Plate Screw Nut Lock Washer
51089 R	2	Platform (movable) Counterweight Pulley (frame) Brack- et Screw with 51581R

No.		Name
51531 R	2	Platform (movable) Counterweight Pulley (frame) Bracket Screw Nut
67425	2	Platform (movable) Counterweight Pulley (frame) Bracket Screw Nut Lock Washer
1064 E	2	Platform (movable) Counterweight Pulley (frame) Screw
62164		" " " " (intermediate)
137181		" " " " "
		Arm
137182		Platform (movable) Counterweight Pulley (intermediate) Arm 137181 with 128815 and two each 327R, 1064E, 62164 and 137176
50399 R	2	Platform (movable) Counterweight Pulley (intermediate) Arm Bolt
126079	2	Platform (movable) Counterweight Pulley (intermediate) Arm Bolt Lock Washer
1064 E		Platform (movable) Counterweight Pulley (intermediate) Screw
62164		Platform (movable) Counterweight Pulley (top)
128815		" " " " " Bracket
327 R	2	" " " " " Screw
1064 E		Platform (movable) Counterweight Pulley (top) Screw
137183		" " Locking Lever
137184		" " " " Bracket with two wood screws 3/4 in. No. 10 Rd. Hd.
137185		Platform (movable) Locking Lever Handle
1718 R		" " " " " Nut
29673		" " " " Rivet
152 C		" " " " Stop Screw
1550 J		" " " " " Nut
137186		" " " " Striking Plate with two wood screws 3/4 in. No. 10 Rd. Hd.
137187	2	Platform (movable) Retaining Plate with two wood screws 3/4 in. No. 10 Rd. Hd.

No.	Name
137188	Platform (movable) Stop with two wood screws 3/4 in. No. 10 Rd. Hd.
137189	Platform (movable) Track (back)
51003 R 3	" " " " Bolt
137190	" " " " Clamp
51003 R	" " " " " Bolt
137191	" " " (front)
51003 R 3	" " " " Bolt
137190	" " " " Clamp
51003 R	" " " " " Bolt
137192	" " " Frame with two each 435AL and 443AL
137193	Platform (movable) Track Frame Clamping Screw Stud
137194	" " " " " " " 137193 with 137195
137195	Platform (movable) Track Frame Clamping Screw Stud Handle
137196	Platform (movable) Track Frame Clamping Screw Stud Plate
137197	Platform (movable) Track Frame Counterbalance
137198	" " " " " 137197 with 137204
137199	Platform (movable) Track Frame Counterbalance Cable
9079 4	" " " " " " Clamp with 354C
354 C 4	Platform (movable) Track Frame Counterbalance Cable Clamp Set Screw
137200	Platform (movable) Track Frame Counterbalance Cable Pulley
137201	Platform (movable) Track Frame Counterbalance Cable Pulley Shaft
9082 2	Platform (movable) Track Frame Counterbalance Cable Pulley Shaft Cotter Pin

No.	Name
137202	Platform (movable) Track Frame Counterbalance Cable Stud
9082	Platform (movable) Track Frame Counterbalance Cable Stud Cotter Pin
51590 E	Platform (movable) Track Frame Counterbalance Cable Stud Nut
126846	Platform (movable) Track Frame Counterbalance Cable Stud Nut Lock Washer
137203	Platform (movable) Track Frame Counterbalance Cable Stud Washer
137204	Platform (movable) Track Frame Counterbalance Eye Bolt
137205	" " " " Guide Stud
135154	" " " Protecting Strip (wood) with two 51075R
51075 R 2	Platform (movable) Track Protecting Strip Bolt with 51581R
51581 R	Platform (movable) Track Protecting Strip Bolt Nut
132229 4	" " Wheel
132230 4	" " " 132229 with 132231 to 132233
132231 4	" " " Ball Bearing
132232 4	" " " " Retainer
132233 4	" " " Shaft
445 C 4	" " " " Set Screw
135155	" (stationary)
51036 P 4	" " Bolt with 1778E
1778 E 4	" " " Nut
126150 4	" " " " Lock Washer
137206 4	" " " Spacing Collar
137207	Starting Treadle with 356C
137208	" " Chain, length 66 in., with two 56865
4879	" " " Connecting Link

No.		Name
56865	2	Starting Treadle Chain Hook
137209		" " " Pulley (back)
123183	2	" " " " " Cotter Pin
137210		" " " " " Shaft
137211		" " " " " " 137210 with 137209 and two 123183
435 AL	2	Starting Treadle Chain Pulley (back) Shaft Set Screw
137209		" " " " (front)
123183	2	" " " " " Cotter Pin
137210		" " " " " Shaft
137211		" " " " " " 137210 with 137209 and two 123183
443 AL	2	Starting Treadle Chain Pulley (front) Shaft Set Screw
356 C		" " Set Screw
137212		" " Shaft
41150	2	" " " Collar with two 858AL
858 AL	4	" " " " Set Screw
137208		Thread Cutting Lever Chain, length 66 in., with two 56865
4879		Thread Cutting Lever Chain Connecting Link
137213		" " " " Guide
56865	2	" " " " Hook
137214		" " " " Operating Arm with 356C
356 C		" " " " " Set Screw
62164		" " " " Pulley
1064 E		" " " " Hinge Screw

No.	Name
137215	Column Stand complete, Nos. 152C, 554E, 1064E, 1128E, 1178E, 1550J, 1718R, 20437, 29673, 42749, 50757R, 51590E, 54640, 82164, 124259, 126846, 135152 to 135155, 137109, 137161 to 137164, 137169 to 137172, 137175, 137180, 137182 to 137186, 137188, 137189, 137191, 137192, 137194, 137196, 137198 to 137203, 137205, 137207, 137212 to 137214, 797303 or 797305, 876973 or 876974 or 876975, 898867 or 898868, two each 327R, 4879, 41150, 41441, 50283R, 50399R, 50600R, 51075R, 51089R, 126079, 137173, 137187, 137190, 137208, 137211, three 9082, four each 731R, 9079, 50491R, 51036R, 126150, 132230, 132274, 137206, six each 137174, 140285E, eight 51003R, ten 67425 and twelve 140284R

Belt

No.	Name
137216	Belt, size 5/16 in., length 35 in., with 25128
25128	" Hook

Electrical Parts

Note: This Machine will be furnished with a motor of the Series 38 type.

No.	Name
792640	Capacitor (only)
797345	Capacitor complete, Nos. 792640, 797350, 797351 and two 796295
898999	Capacitor Box Cover
50671 R	" " " Screw
964419	" " Name Plate Drive Screw
797352	" " Packing (side)
797353	" " " (top)
898996	" " (box only) with 898998
797350	" Lead

No.	Name
797351	Capacitor Lead 797350 with 797349
796295	" " Insulating Nipple
797349	" " Terminal Clip
797303	Capacitor, Capacitor Box and Switch, complete for 1/3 H.P. single phase motors, Nos. 50671R, 797336, 797345, 797352, 898996, 898999 and two each 50511R, 797353 and 964419
898780	Lead Insulating Bushing with 50771
898781	" " " Insulator (rubber)
50771	" " " Set Screw
67935	Lead Insulating Bushing complete, Nos. 898780 and 898781
67932	Lead Plug
67933	" " Cap
67931	Lead Plug, 660 watt complete, for 898867, Nos. 67932 and 67933
898867	Lead, length 25 ft. complete, from outlet box to switch, for one or two phase motors, Nos. 67931 and 67935
898868	Lead, length 25 ft. complete, from outlet box to switch, for three phase motors with 67935
797336	Toggle Switch for 797303
797334	" " " 797305
876002	" " Box for 797305
876004	" " " Cover
50671 R	" " " " Screw
964419	" " " Name Plate Drive Screw
898998	" " Bracket for 898996
876021	" " Handle Spacer for 797305
51393 J	" " " " Screw for 797305
1550 J	" " " " " Nut for 797305
50511 R	" " Screw

No.	Name
797305	Switch Box with Toggle Switch (four pole) complete, for two or three phase 1/3 H.P. motors, Nos. 1550J, 51393J, 876002, 876004, 876021 and two each 50671R, 797334, 964419 and four 50511R
327 R	Switch Box Screw
876970	Wire Connection, 19 1/2 in. long (two strand B.X. Cable)
876971	Wire Connection, 19 1/2 in. long (three strand B.X. Cable)
876972	Wire Connection, 19 1/2 in. long (four strand B.X. Cable)
744761	Wire Connector (90 degrees)
744762	" " Insulating Bushing for 876973 and 876975
744763	Wire Connector Insulating Bushing for 876974
876973	Wire Connection complete, from motor to switch, for single phase or D.C. motors, Nos. 876970 and two each 744761 and 744762
876974	Wire Connection complete, from motor to switch, for two phase motors, Nos. 876972 and two each 744761 and 744763
876975	Wire Connection complete, from motor to switch, for three phase motors, Nos. 876971 and two each 744761 and 744762